

## MP20 painting system

The name "MP20 system" identifies a type of steel painted with polyurethane resins reinforced with polyamide (PU/PA) applied in high thickness, thus granting a top quality of the finished product, suitable to satisfy special needs as material workability, flexibility combined with the high hardness given by the use of polyamide, chemical resistance and particular resistance to high UV radiations; it is mostly used for walls, coverages and sandwich panels to be installed in highly polluted environments, as well as in industrial and/or sea areas with a high level of sunlight, giving an average foreseen life of at least 20 years\*.

### Physical characteristics

Cold rolled steel, depending on the final quality required by customer, is subject to hot dip galvanizing as per euro-norm and, in order to achieve the highest guarantee over the life of finished products, the zinc coverage shall never be lower than 275 gr/m<sup>2</sup>.

The painting cycle foresees a non-chrome treatment of nitro-cobalt salts and a passivation of zirconium salts of the galvanized steel: this set of treatments will support the application of 30 µm of primer and 30 µm of paint to form a total dry layer of nominal 60 µm of organic protection. The lower side presents the application of 5/7 µm of foamable backcoat or, against a specific request of the customer, of the same painting cycle used on the upper side.

The MP20 system, similar but better than the traditional PVDF system, allows for a higher colour reproduction, despite the environmental standards of Marcegaglia impose the use of non-toxic paints only, to be made without toxic pigments, as for example chromates, molybdates and lead salts.

### Chemical and quality characteristics

<b>Salt spray resistance</b> (EN 13523-8)	The test is performed with reference and according to Euro-norm and does not allow for blisters on the cross over 2 mm per edge (total 4 mm) and, on the surface, more than the degree 8 from the ASTM D714 scale after 750 hours exposure
<b>Humidity resistance</b> (EN 13523-25)	The test is performed with reference and according to Euro-norm and does not allow for blisters on the surface more than the degree 8 from the ASTM D714 scale after 3000 hours exposure
<b>T-bend test</b> (EN 13523-7)	The test determines the adhesion of the paint to the steel which must not exceed 1 t, and it is performed by tearing with adhesive ribbon the bending itself and the elasticity of the paint that must not crack over 1.5 t
<b>Specular gloss</b> (EN 13523-2)	It is measured with a gloss-meter having the incidence radius of 60° and must be within 30 ±5 gloss
<b>Pencil hardness</b> (EN 13523-4)	It is measured by engraving the paint at 45° with Koh-I-Noor pencils and must not be any lower than grade H
<b>Resistance to solvents</b> (EN 13523-11)	After 100 double rubbing with cotton pad, soaked in MEK (metil-etil-chetone) and pressure of about 1 kg, the paint must not show any discrepancy nor defect

(\*) Provided both Parties have reached an agreement and in presence of our evaluation of the installation site